

# SO<sub>3</sub> GENERATOR



**SO<sub>3</sub> generator**



**For laboratory use**

# SO<sub>3</sub> Generator

Generate SO<sub>3</sub> for industrial use.



**Pentol has been supplying SO<sub>3</sub> generators to the power industry since 1975.**

Reliable SO<sub>3</sub> flue gas conditioning is a requisition for continuous operation of coal fired power station to maintain national emission limits.

SO<sub>3</sub> is very interesting for the industry to replace Chrome VI based processes.

SO<sub>3</sub> can be used for a wide variety of processes like galvanization, inertisation of pharmaceutical containers, for processing surfaces before painting, for the glass production industry and so on.

Compared to oleum based processes, the Pentol SO<sub>3</sub> generator has a very high SO<sub>2</sub> to SO<sub>3</sub> conversion efficiency and produces a continuous stream of SO<sub>3</sub>. The generator is PLC controlled and runs automatic.





## TECHNICAL SPECIFICATION

### Exterior dimensions

H x W x D ..... approx. 1800 x 1400 x 1200 mm  
 Maintenance space around ..... 1000 mm

### Transport weight

Complete system ..... approx. 429 kg

### Thermal specification

T<sub>max</sub> (atmospheric pressure) ..... 1000 °C  
 ΔT (between 300 and 900°C) ..... ± 10 K  
 Number of heating zones ..... 1  
 max. heating rate (up to 500°C) without tube ..... 20 K/min  
 Cooling down time empty furnace ..... 4 - 6 h  
 Thermocouple type ..... Typ K  
 Thermocouple mantle material ..... ceramic



### Electrical connections

Power ..... ca. 7 kW  
 Voltage ..... 400 V  
 Current per phase ..... 30 A  
 Pre fuse per phase ..... 32 A

### Gas supply

Gas type ..... SO<sub>2</sub>  
 » Flow rate ..... 2 - 200 l/h  
 » Intake pressure ..... ca. 3 bar  
 Gas type ..... Compressed Air  
 » Flow rate ..... 100 - 5000 l/h  
 » Intake pressure ..... ca. 3 bar

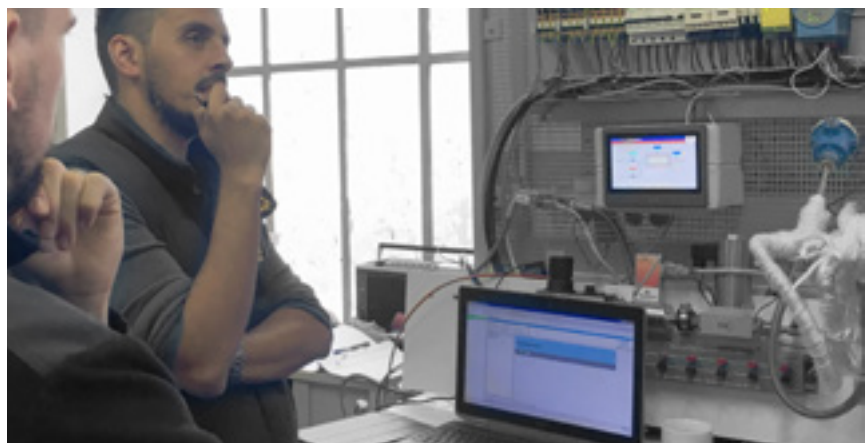


### Sensors

Gas Sensor Type ..... SO<sub>2</sub>  
 Possible Sensitivity ..... 0 - 5 ppm  
 ..... 0 - 20 ppm  
 ..... 0 - 1000 ppm

Tests have been made producing SO<sub>3</sub> for 8 weeks in continuous, automatic mode.

The Pentol SO<sub>3</sub> generator is CE certified and has been produced with safety and reliability in mind.



Visit our website to find out more or contact our sales staff.  
[www.pentol.com](http://www.pentol.com)

# SO<sub>3</sub> Generator

Continuous SO<sub>3</sub> Generation in Industrial Applications and Labs.



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